

2019 FALL & CHRISTMAS UPDATE and 2020 PREVIEW!



Branson's Heartwarming Holiday Shows!

Join the TLC Team for A Heavenly Christmas!
November 18-23

The TLC Elves have been busy planning a Deluxe Musical Holiday Tour! With lots of merriment and clean, wholesome entertainment, this is one of Branson's most beloved seasons. With some of the finest holiday shows you'll ever see, it's guaranteed to "Make Your Season Bright"!! * "Daniel O'Donnell in Concert" – Enchanting & charming world-renown Irish crooner! * "Hughes Brother Christmas Show" – Holiday inspiration, humor, family togetherness! * "Christmas at Dolly Parton's Dixie Stampede" – Great excitement & spectacular performances! * "Miracle of Christmas" – Sight & Sound's stunning show is worth the whole trip –awesome! * "Christmas Wonderland" – At King's Castle, one of Branson's largest Christmas presentations! * "Brett Family Christmas" – Heart-warming music, dance, comedy and spectacular voices! * "Clay Cooper's Country Christmas" – 24 entertainers, great visual effects, and holiday music! If you love basking in rich harmonies, seeing clean-cut acts, hearing some of the finest musicians anywhere, and being reminded of the 'True Meaning of Christmas', then you'll definitely want to make this tour a Christmas Present you give yourself this year! Put your jingle bells on, and join us!! ** 5B, 1L, 3D ** P.S. TLC gets Top-Price tickets for all shows! ** \$1,115 p/p, double occ * \$1,035 p/p, triple occ * \$985 p/p, quad * \$1,385 single

Plus Many More Beautiful Fall
"Leaf Peeping" Tours Inside!



Meet the TLC Staff

Front Row, Left to Right: Karen Harrold, Dona Duckworth, Sharon Danolfo, Bettianne Jones.

Back Row, Left to Right: Ruth Rossbach, Rich Harrold, Linda Mulhall, Eleanor Steffens, Kathy Lloyd, Mary Lou Hammond

*"Proudly Serving Our Customers
With Tender Loving Care!"*

A NASHVILLE COUNTRY CHRISTMAS

Vince Gill & Amy Grant, Trace Adkins,
Broadway-Style Production – WOW!!
December 11-14



A Sparkling World of Christmas Magic! 3 nights right at the fabulous Opryland Hotel! Majestic glass conservatory, stunning water cascades, indoor lake, over a million lights, 15,000 poinsettias and breathtaking decorations everywhere!

~ ~ Opryland's Country Christmas Dinner Show starring the famous country singing star, Trace Adkins, performing "The Gifts of Christmas" – a GREAT evening! * The beloved husband & wife team of Vince Gill & Amy Grant in Concert – WOW!! * Broadway production of "Rudolph the Red-Nosed Reindeer Musical" – How fun! * Fantasy in Ice * Holiday Lunch Cruise on the 'General Jackson' with sparkling Christmas Show * Arts & Crafts shopping * Nashville Tour of Music City USA * World-class Country Music Hall of Fame –truly outstanding! * **You may find a cheaper trip somewhere else, but not with all we include!** * Call for the detailed Flyer and get your reservation in SOON – It Will Not Disappoint! ~ \$1,098 p/p, double occ * \$1,018 p/p, triple/quad * \$1,398 single

We have Holiday Tours of
Every Size and Kind!

Overnight Tours Still Available for 2019

We have complete flyers for all of the overnight trips with ALL the DETAILS of what these trips include ~ Call to have as many as you'd like either mailed to you or emailed to you – or pick them up at the office!

HURRY!

Guaranteed SEPTEMBER Departures for Last-Minute Travelers:

There MAY still be time to get you on the following September Tours. –

Please call right away and we will check!

**** 10-12: Soaring Eagle Casino Resort**
World-class resort in Michigan with \$100 Bonus Pkg

**** 10-13: A Pig, A Feud, and Moonshine, Too!**
A barrel of fun in rural Kentucky – we love this trip!

**** 10-14: 100-Mile Paddlewheel Cruise & 'American Pickers' Store**
Full day on the Upper Mississipp' + Victorian Dinner & More!

**** 14-16: Beautiful Mackinac Island & The Grand Hotel**

All the Magic – plus stay one night right on the Island!

**** 16-19: Great Estates of the Scenic Hudson Valley**

Mansions, West Point, River Cruise – More!

**** 21-27: Rail & Sail New England Foliage**
One of our most popular tours – 4 NE States!

**** 25-02: Discover Our Southern USA Islands!**
5 Nights oceanfront on Tybee Island + so many great inclusions!

**** 28-05: Cape Cod Deluxe – Awesome Itinerary**

Plymouth, Hyannis, Nantucket, Boston, Newport, Whale Cruise, More!!

ONE EXCEPTION:

**** 29-02 Magic Colors of MI & Canada + All-Day Agawa Canyon Foliage Train**

Sault Ste. Marie, 144 miles into Canadian Outback, Soo Locks Cruise, Charlevoix, Castle, Shipwrecks, More – Awesome Trip! – but not guaranteed departure yet! Call immediately as the deadline is the 26th at noon!!

Stunning New England Fall Foliage Tour!!

October 5-12 * Our Favorite Autumn NE Itinerary!

... featuring Vermont, New Hampshire & Massachusetts

If you want an Autumn tour that includes a taste of some of the very best New England has to offer this time of year, here's the one you've been looking for! From our own personal experience, we've chosen all the best spots thru-out this gorgeous scenic part of our country... * Overnight in Syracuse, NY * Visit the charming NE village of Stockbridge, Mass., home to beloved American illustrator, Norman Rockwell – enjoy time on Main Street, the setting for his famous Christmas picture * Tour the quaint Berkshire region w/ majestic mountain vistas & charming Gilded Age NE villages bedecked in Autumn colors (if Mother Nature cooperates, of course!) * Apple Barn & Country Bake Shop for tour & delicious apple pie ala mode! * New England Maple Museum for history of VT's age-old maple industry w/ samples! * Waybury Inn, made famous in Bob Newhart's show, is nestled in charming Middlebury - enjoy lunch at this historic 1810 Inn * Ever see a 'horse spa'? Well, you will as you tour Morgan Horse Farm! * On Merchant's Row in quaint Rutland, stroll the many shops – fun! * Fall foliage abounds on one of America's most scenic routes as voted by 'American Travel Magazine'! We'll cut thru the back roads of VT with spectacular mountain vistas around every corner – you'll LOVE this!! * Stop at Cabot Cheese's Farm to sample award-winning goodies * "The Hills Are Alive" at Von Trapp Lodge near Stowe in its exquisite location for its likeness to their Austrian home - breathtaking views * Taste & tour at world-famous Ben and Jerry's Ice Cream factory – Yum! * In Woodstock, view the famous covered bridge and enjoy hearty NE fare in the warm ambiance of historic Woodstock Inn – wonderful! * Quechee Gorge is known as "VT's Little Grand Canyon" – it's truly a gorge-ous sight (I know, bad pun!) * Cruise across Golden Pond on picturesque Squam Lake, the setting for the movie of the same name * "All Aboard" the Winnepesaukee Scenic RR - discover New Hampshire's largest lake while enjoying a delicious turkey dinner on vintage coaches – this scenic rail ride hugs the shoreline surrounded by views of 'Grand-Style Resorts' and bright fall woodlands! * Photo-ops abound on your guided riding tour of NH's White Mountain's famous roadways, including the famous Kancamagus Trail and Mt. Washington, NH's highest peak – truly awesome! * North Conway Village is considered one of NE's most charming towns – see the Austrian-style train station, white church steeples... and don't miss Zeb's famous Country Store! * Soar to Loon Mountain's Summit on NH's longest scenic Skyride aboard gondolas w/ extraordinary scenery from every view * Guided tour thru Cathedral of the Pines honoring service men & women * The Yankee Candle Co. features a Bavarian Christmas Village, Old World Shops, and so much more – another place we love to visit! * Overnight coming home in CT * 7B, 2L, 4D

** \$1,428 per/person, double occ * \$1,318 p/p, triple occ * \$1,208 p/p, quad * \$1,858 single



A Banquet, Beauty, and the Beasts of Thunder Bay!

Log Cabin Gourmet Dinner, Horse-Drawn Carriage Ride, Glass-Bottom Boat, Lighthouses – Wow!!

October 6-8 * Prime Foliage Time!



Located on the northern Michigan shore of the world's largest freshwater lake and nestled among the Canadian Shield, the Thunder Bay area is an unforgettable adventure! ~ Step back to life on the frontier as you board a horse-drawn carriage that will take you away from the daily hustle & bustle of modern living. Cross the wooden bridge over the Thunder Bay River into the Elk Preserve for an up-close look at majestic bull

elk. Enjoy the scenery and the smell of pine as the horses take you into the woods to the beautiful Elk Antler Log Cabin. A massive stone fireplace welcomes you inside a riverside cabin decorated in antiques and trophy mounts. Wonderful aromas emanate from 2 antique wood cookstoves in full view. Savor the anticipation as your culinary staff prepares a 5-course gourmet meal (the menu is awesome!) and serves samples of local wines ~ How fun is that?! ~ But much more is in this 3-day gem ... 2 nights at the Resort, the wonderful Great Lakes Maritime Heritage Center, a fascinating cruise on a Glass Bottom Boat, Presque Lighthouses, and a stop in Frankenmuth going home * 2 B, 2D total. ** \$615 per/person, double occ * \$585 p/p, triple/quad occ * \$645 single

ABOUT A WEEK BEFORE YOUR OVERNIGHT TRIP GOES OUT, you will receive a letter packet with updated itinerary, departure and return times, luggage tags, hotel phone numbers, and other pertinent information.

TLC TOURS 888-272-5013 / 330-892-5105

AUTUMN IN THE SMOKIES

with Pigeon Forge, Gatlinburg & Gospel Music Event
October 9-13

ONE OF OUR FAVORITE FALL TOURS!

Such a scenic places to be at peak foliage time, this is an excellent trip all the way through - we LOVE visiting here! ~* Guided tour of the magnificent Smoky Mountain National Park * A day in Dollywood with their great Shows, featuring some of the finest Gospel Music you'll ever hear! * Free afternoon in quaint Gatlinburg with excellent Appalachian Craft Show, and an optional scenic aerial Tram Ride * The famous "Dixie Stampede" Dinner Show - a 4-course dinner & action-packed show ~ You'll love this! * Special evening at the Country Tonite Theater, voted the 'Best Show in the Smokies!' * Sugarlands Visitors Center for a film about this spectacular National Park * Smith Family Variety Show * Kentucky Dinner at Historic Boone Tavern in Berea * Artisan Craft Center * \$918 per/person, double occ * \$858 p/p, triple occ * \$818 p/p, quad occ * \$1,218 single



Jack O'Lantern Spectacular & Fall Foliage Cruise!



**An Unbelievably Popular Event ~
It Sells Out Every Year
October 14-16**

At the perfect foliage time of year along the banks of the Ohio River, we set sail on America's

last true Mississippi River Steamboat still operating, the 'Belle of Louisville'! Plus, experience the glow of thousands of intricately-carved pumpkins during a nighttime Spectacular Event... and Much MORE! * Board the 'Belle', a beautiful National Historic Landmark, for a 6½-hour cruise from Madison, IN to Louisville, KY that includes entertainment, games, full hot lunch, and unlimited non-alcoholic beverages! Tour the engine room, dance, play games, or just sit outside and enjoy the gorgeous fall colors as you watch the world float by! * Then... Iroquois Park in Louisville presents the "Jack O'Lantern Spectacular" with over 5,000 carved pumpkins lining a walking trail illuminated at night, many turned into amazing works of art - it's truly awesome!! Staged with music, enjoy a special dinner on property - then walk the ¼ mile "Pumpkin Trail" as this magical display "will blow you away" (as quoted by some of our staff who have seen it). Such a unique opportunity not to be missed!! * Another highlight is a special 'Backstretch Breakfast' right in the Kentucky Derby Museum ~ then be privileged to a Historic Walking Tour of Churchill Downs (love this!) and more ~ a fabulous experience!! * On to Joe Huber's Farm where a delicious fall buffet awaits - fun! * So many new & different experiences are LOADED into this tour ~ Don't miss your chance to join us ~ but early deadline on this, so give us a call soon! * 2B, 2L, 2D ** \$768 p/p, double occ * \$738 p/p, triple/quad occ * \$858 single

TLC TOURS 888-272-5013 / 330-892-5105

Beautiful

"PA GRAND CANYON" & Covered Wagon Ride



with Millionaire's Row, Kinzua Dam, and Susquehanna River Cruise!

October 14-16

This 3-day tour is jam-packed with special things

to see & do! If you're looking for something with a variety of activities and attractions... and in a very scenic place... that's not too far from home... this is it! ~* Known as Pennsylvania's Grand Canyon, here's your chance to take a Real Covered Wagon Ride into the Canyon's spectacular Upper Gorge along Pine Creek - 50 mi. long and up to 1,000 ft. deep ~ such a unique experience!! * At Grand Canyon Overlook, have your camera ready for gorgeous views of this natural marvel! * Costumed Guide will take us on a tour of "Millionaire's Row - look inside a masterpiece of Victorian architecture at Rowley House, and take part in a gourmet meal in the 1858 Herdic House - Fun! * Sail away on a Susquehanna River Cruise aboard the *Hiawatha* Paddlewheeler ~ learn how the river made this area the lumber capitol of the world in the 1880's * Kinzua Gorge & breath-taking Glass-bottomed Walkway - 8th Man-Made Wonder of the World * Travel Historic Rt. 6 * Eldred WWII Museum - one of the nicest patriotic museums of its kind! * In Historic Wellsboro, visit Highland Chocolates * Lunch at Barrel House * Dinner at Historic Penn Wells * 2B, 1L, 2D - *Such a beautiful area in the Fall - you'll have a wonderful time all the way through!* ** \$678 p/p, double occ * \$628 p/p, triple/quad occ * \$848 single

Fall Mystery Trip

A Special Tour of ??? and ??? and ??? -!

October 22-25 * Four "MYSTERIOUS" Days

~ 'Ready for a most interesting getaway with a whole lot of unexpected surprises?? - Oooo, I wonder what they are!?! From the time you board our deluxe coach, to the last activity on the last day, we'll keep you guessing, guessing, guessing - FUN!! Our mystery trips are always to an area we've not featured as a main destination before, or perhaps we've visited but never have done the things we're including in the itinerary. This scenic Autumn tour is no exception. You may have been to this general part of our country before, but we've never done the excellent things that are part of this top-shelf itinerary! Truly, we can't wait for you to experience it!! - 8 meals are included, but that's as much as we're tellin'! ~ Call soon to join us for a very MYSTERIOUS time Doing 'Who-Knows-What' in 'Who-Knows-Where'! ~ You'll love it!! * \$895 p/p double * \$835 trpl * \$795 qd * \$1,115 sngl*

PRESIDENTIAL

Tour of Homes

★ ★ ★ ★ ★ & Skyline Drive ★ ★ ★ ★ ★

October 21-25 * Calling All History-Lovers! *Nowhere else in the USA are there more presidential homes as found in Virginia. At this beautiful time of year, we traverse the spectacular Skyline Drive on our journey to experience the grandeur, innovation and personalities of 5 of these famed estates! ~ Montpelier: Home of James*

*& Dolly Madison - Father of the Constitution, this 55-room mansion is a sight to behold! ** University of Virginia: Enjoy a historical tour telling the story of its founder, Thomas Jefferson, and how it has become one of the top universities in the country ** Monticello: Considered the cathedral of American presidents' homes, it majestically stands atop an 870-ft hill, and was creatively designed entirely by Jefferson himself. See a film, interesting exhibits, gardens, and Mulberry Row, the former slave community ** Michie Tavern: One of the oldest homesteads remaining in VA ~ glimpse life of the 18th Century during lunch, and visit the General Store & Grist Mill ** Ash Lawn-Highland: Pres. James Monroe's 535-acre plantation estate - learn how he held more major offices than any other President ** In Bedford, we'll stop at the National D-Day Memorial ** Poplar Forest: Jefferson's Retreat Plantation Home he designed himself as a respite from the political pressures of his day, now a National Historic Landmark ** Bask in the beauty of God's creation as we travel the Skyline Drive in the Blue Ridge Mountains during peak foliage time ~ Things we'll see & do along this scenic route include the Peaks of Otter and Natural Bridge ** Woodrow Wilson's Presidential House: Step back back to 1856 when Wilson was born to learn of his family, upbringing, and the lifestyle of the period ** Luray Caverns: Largest caverns in eastern USA ~ take a unique guided tour along lighted, paved walkways thru cathedral-sized rooms with ceilings 10-stories high ** Patsy Cline Hometown Tour: See where Patsy walked, lived, slept while pursuing her music career. Enjoy a Patsy impersonator and hear some of her greatest hits! ** A full itinerary that's fascinating all the way thru! * 4B, 3L, 4D * \$1,098 p/p, double occ * \$1,038 p/p, triple occ * \$988 p/p, quad occ * \$1,418 single*



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Call for Fully-Detailed Flyers For Most Trips of 3 Days or More. We'll gladly send extras for you to pass along to your friends! We will also happily send a Tour Book to anyone you feel would enjoy receiving one.

Appalachian Mountain Magic!

with 3 Mountain Trains, 2 Shows,
and Awesome Scenery

October 28-31

One of our favorite "leaf-peeping"
destinations with great FUN at every
turn... * Journeying thru the Fall



Scenery, we'll tour the Appalachian Glass Museum dedicated to the nation's rich glass heritage * Visit the Trans-Allegheny Asylum, a National Historic Landmark * On to Elkins for check-in at the Isaac Jackson Hotel, our home for the next 3 nights - unpack once! * We'll see two different shows at the wonderful Gandy Dancer Dinner Theater - One night, enjoy a meal & high-energy wholesome variety show, and the other night a delightful evening of themed entertainment! * Board the New Tygart Flyer and ride this vintage diesel train thru a tunnel, a canyon and over the Cheat River * Wait 'til you see the National Radio Astronomy Observatory - it's awesome! * More mountain beauty as we board the Cass Scenic RR for a ride to an authentic logging camp! * Dinner at beautiful 'Graceland' on the hillside of a college campus w/ view of the scenic mountains * "All Aboard" one of the rarest steam locomotives in existence, the 1910 Durbin Rocket - Ride along the Greenbrier River offering beautiful views of the Monongahela Nat'l Forest * 3B, 2BxL, 3D - Wow! ~ *Call For Detailed Flyer!* ** \$795 p/p, double occ * \$725 p/p, triple/quad occ * \$995 single

Dolly's Smoky Mountain Christmas!

Pigeon Forge, Gatlinburg, & Dollywood's
'Brightest Christmas Ever!'
November 19-22 * 4 Twinkling Days!

'Tis The Season... to head into the heart of Tennessee as we celebrate this beautiful Season amidst the spectacular Smoky Mountains! ~ Dollywood's 'Smoky Mountain Christmas' has been honored for 10 years as the Best Christmas Event at any theme park worldwide - yes, worldwide! Wander through the park's more than four million holiday lights, with 175 live trees, 300 wreaths, spectacular award-winning holiday performances, and warm Christmas atmosphere, and it's easy to understand why! ~ Other Special Features: A guided tour of the stunning Smokies with a fun stop at Bush Beans Museum & General Store * Reserved seats at the Grand Majestic Theater for Dinner & wonderful Christmas Show * An evening at the Dolly's Dixie Stampede for their Holiday Dinner Show * Shopping at The Incredible Christmas Place * The top-rated Smoky Mountain Opry - you'll love it! * A visit to the (legal) Ole Smoky Moonshine Distillery * A beautiful riding tour of the "Winterlights" in Pigeon Forge & Gatlinburg * Free time at Old Mill Village for that special Christmas gift on your list! * 3B, 3D ** \$789 p/p, double occ * \$739 p/p, triple occ * \$719 p/p, quad * \$959 single

Bethlehem, Christkindlemarkt, & NYC's Rockettes!

November 20-22

So Many Great Things In Here!!

A "variety tour" that includes a whole scope of Christmas merriment at a wonderful price! All the things you'll be doing are Unique, Fun, Meaningful, and Joyful! ~ Founded by the Moravian community in 1741, Bethlehem, PA has become known as "Christmas City" in the past decade. Its main holiday highlight is the "Christkindlemarkt", an arts & crafts fair modeled after Europe's open-air holiday marketplaces. Set under large heated tents, it was named one of the top holiday markets in the entire world! * One afternoon we'll point our "sleigh" towards NYC to see the outstanding "Rockettes" show at Radio City Music Hall- truly awesome! * And one evening we'll experience the beautiful "Bethlehem by Night" Tour * Our home for 2 nights is the Bethlehem Sands Casino Resort ~ enjoy gaming, do Christmas shopping at the attached outlets, enjoy live music, or pamper yourself by relaxing in your lovely room! * You'll also enjoy a \$20 meal credit and \$60 slot bonus (at the discretion of the casino). ** An awfully lot is included for this great price: \$635 p/p, double occ * \$595 p/p, triple/quad occ * \$785 single

Girlfriends Glittering Christmas!

November 7-8 * A Sparkling Kick-off to the Holidays

Can you say 'Shop 'Til You Drop'?? Well, put on your Santa Shoes & Elf Hats and hop on our 45-foot sleigh, because everything in this tour jingles "Merry Christmas", including Elvis!! ~ Highlights of our extravaganza: The Greater Cincinnati Holiday Gift Market where aisle upon aisle of unique boutiques and specialty stores from all over the country present you with countless items of every kind, such as gourmet foods, home décor, specialty clothing, jewelry, crafts, and much more! We'll be privy to a 'VIP Entrance' which gets us in TWO hours earlier than the general public - Wow! * Also local chefs demonstrate their cooking prowess with samples ~ Yum! * Sail Away on a Victorian Christmas Riverboat Cruise aboard a beautiful paddle-wheeler filled with live holiday tunes and a lovely buffet dinner - How Special! * A favorite event will be a Make & Take Fairy Garden with live mini-plants, boxed-up so you can successfully take it home! * The Christmas Tree Shop with everything imaginable for your holidays at super prices, such as baskets, candles, pillows, cards, etc. - 'Have your Christmas List handy - it's an amazing place! * Settle into your seats for lunch and the "Memories of Elvis" Show, a musical featuring a multi-award-winning performer & nationally recognized Elvis tribute artist! He has amazed audiences across the country with his authentic tribute to the King of Rock 'n Roll, and now you get to hear him for yourself - Sooo Fun! * And as if that wasn't enough, we're staying at the lovely Holiday Inn across the line in KY, where indoor pool & whirlpool are open 'til midnight! * 1B, 2L, 1D * **I don't see how a set of friends could have much more holiday fun together than this ~ Call Your Besties Soon and Give Yourself This Very Special Present!!** ** \$486 p/p, double occ * \$468 p/p, triple/quad occ * \$548 single



Counting Our Blessings Together

Thanksgiving with the TLC Gang!

Featuring Longwood Gardens
& Miracle of Christmas

November 28 & 29

We are inviting you to join us as we 'gather together' to give thanks for all our many blessings with new-found friends and our TLC Tour Team. Especially for those whose families aren't able to make it home for the holiday or who are unable to travel to be with each other, this is a wonderful opportunity for some delightful fun and to celebrate Thanksgiving in a very special way! * Off we go



on a journey across Pennsylvania where gorgeous Longwood Gardens has just begun to show off their holiday finery! First we'll enjoy a delicious dinner presented in Longwood's Café where you can choose your favorite Thanksgiving dishes from a variety of offerings. It won't be a traditionally 'fancy' setting, but the reviews on the tastefulness of their food are top-notch! Later, walk off dessert as you stroll thru gloriously illuminated trees that lead you on an enchanting festive path amidst floating orbs of light -- watch as tree branches are illuminated, and see the Garden Fountain dance to Christmas music! Over 500,000 twinkling lights, thousands of poinsettias, and towering Christmas trees transform the Conservatory into a magical holiday wonderland! * Altho' there's nothing wrong with enjoying the festiveness of Christmas this early (actually we should celebrate it all year 'round!), we would never forget the beauty that "counting our blessings" brings. This visit will truly be a blessing today as you experience this spectacular, award-winning event that sells out every year! * Start the next day at Kitchen Kettle Village with over 42 shops to poke around in! * As if this wasn't enough, another blessing will be at the Millennium Theater in Lancaster with their stunning production of "Miracle of Christmas" - The true meaning of Christmas will unfold right before your eyes on a spectacular 300-ft wrap-around stage! * At Hometown Kitchen, their delicious, Family-style Feast will be another blessing to give thanks for! * The deadline for this tour is very soon, so don't wait to get signed up! ** \$398 p/p, double/triple/quad occ * \$468 single

Biltmore's Breathtaking Christmas

December 3-6 * *The Most Gorgeous Time To See It!*



Since Christmas Eve 1895, George Vanderbilt's Biltmore mansion has been a classic for unsurpassed Christmas cheer and celebration. It still is... and we can't wait for you to see it! Other top-shelf experiences are included, too ~ we've planned all the best! ~ Located in Asheville, NC, 'Christmas at the Biltmore' features America's largest home adorned with thousands of lavish holiday decorations and endless miles of brightly lit evergreen garlands. There are over 100 Christmas trees scattered around the 8,000-acre estate - more than half inside the house! ~ But here's one of the reasons our itinerary is ideal - if you only go for the evening candlelight tour, you aren't able to see the massive, majestic grounds, nor take in the stunning views, nor any other sights that can only be viewed in the daylight. So we do both! ...a daytime tour AND the Candlelight Tour so you don't miss a thing = perfect!! On our evening visit, savor a Candlelight Dinner before touring magnificent rooms lit by flickering candles and filled with elegant mid-century antiques & tapestries. The gentle glow of the candles, the cozy firelight, and live performances of holiday music make for a truly magical evening! ~ Also visit their Antler Hill Village, Biltmore Winery, and have lunch at Deerpark Restaurant. * Another highlight will be the massive stone structure known as Grove Park Inn - Wow! Here we'll enjoy a buffet lunch and a look at the 2019 National Gingerbread House Competition held here - we love this place! * Also included: Seats at the Blue Ridge Mountain Opry Dinner Show, guided walking tour of Asheville, Mast General Store, Basilica, and dinner at Stone Ridge Tavern! * 3B, 2L, 3D ** \$1,020 p/p, double occ * \$960 p/p, triple occ * \$930 quad * \$1,190 single

TLC's New York City SPECTACULAR!

December 5-8
with Rockefeller Center
Christmas Tree!

There's just nothing like NYC at Christmas! The Famous Christmas Tree, Macy's Amazing Windows, Ice Skaters, Carriage Rides in Central Park, Fifth Avenue - the list is endless. Our Deluxe Holiday Tour includes ALL THE BEST - don't settle for less. ~ Hotel Accommodations within blocks from Times Square * A full morning of guided tour-

ing with a professional NYC guide to include views of Central Park, Times Square, Broadway's Theater District, Chinatown, NBC Studios, Outdoor plaza at 9-11 Memorial, Empire State Bldg, Grand Central Station, Brooklyn Bridge, Madison Sq. Garden - and more as time & traffic allows! * See St. Patrick's Cathedral * Battery Park for a photo-op of Ellis Island and the Statue of Liberty in all her glory! * Radio City Music Hall's famous Rockettes Christmas Show - *(If for some reason we are unable to secure these tickets, we will refund the cost)* * Ride to the 'Top of the Rock' for breath-taking view of NYC - Wow! * Free time in the Rockefeller Center area to see all the window decorations and the awesome Christmas Tree! * Breakfasts at Juniors Cheesecakes and Ellen's Stardust Diner, both on Broadway! * Have a very merry time getting lunch on your own in Bryant Park at their European-styled open-air Christmas Market * Also a Dinner is included at Cucina & Co right in Rockefeller Plaza * Please note that considerable walking is necessary on any NYC trip * Unwrap the Christmas Magic that can only be found in "The Big Apple"! ** \$1,485 p/p, double occ * \$1,315 p/p, triple occ * \$1,225 p/p, quad occ * \$1,995 single

MYSTERY? MERRY MYSTERY HOLLY-DAY!

Where Will We Go??...

Only Santa's Elves Know!!
And What Is the Date??...

December 6 thru 8!!

OH MY GOODNESS - this is going to be so much fun!! With a jingle in your jacket and tinsel on your t-shirt, we make our way to _____, where Santa's Elves have been busily preparing all kinds of Very-Merry holiday activities for us to see & do! You won't know where you're going, nor what you're doing from one minute to the next, but that's half the fun ~ Just like kids wondering what's in their packages under the tree, we'll keep you guessing what we're going to do to you - I mean, where we're taking you - the whole way thru (tee-hee)!! Each day you'll 'unwrap' our planned surprises one-by-one, and find that lots of festive Joy & Cheer pop out as we take you to the next destination. ~ Mystery Trips are always very popular, so don't wait too long to get your name in ~ Your Christmas Season will have just gotten a whole lot brighter!! ** \$687 p/p dbl, \$627 trpl, \$597 qd, \$837 sngl

Twinkling Lights, Colonial Wreaths, and Crackling Cressets of Williamsburg

December 7-10

Plus the National Christmas Tree in DC!



One of our favorite places to be, Colonial Williamsburg's Christmas season officially begins with the Grand Illumination, a spectacular evening when candles twinkle in the

windows of the Historic homes & buildings, fatwood crackles in street-side cressets, and the heavens explode with massive fireworks ~ It's genuinely Wonderful! ~ Guided Walking Tour of Colonial Williamsburg, including 18th-Century Capitol, Governor's Palace & more! * Free Time in CW to explore the little stores, drink hot cider, see gorgeous period Door Decorations, eat hot Gingercakes, and bask in the ambiance of an era gone-by - thoroughly magical! * A special treat will be Dinner at King's Arm Tavern right in the historic area where everything is true to the time period - enjoy the elegant colonial atmosphere and 18th-century server! * Tour festive Shirley Plantation with its illuminated 'Flying Staircase' ~ an authentic plantation Christmas! * One afternoon, return to CW for more time there, OR visit Christmas Town at Busch Gardens w/ dazzling shows, crafts, and a million twinkling lights! * Another highlight will be 'A Dickens Christmas Dinner' at Box-



wood Inn - so fun! * And the icing on the cake (or tinsel on the tree) is your evening at the majestic Grand Illumination Celebration - Fireworks, Fife &

Drums, Caroling, Lit Candles Everywhere, Hot Drinks, Holiday Glitter & Warmth of the Season at every turn - Totally an Awesome Experience!! * Also Dinner at the Whaling Co. and a drive-thru of the "Celebration of Lights" at Newport News * WOW - could a trip include more wonderful experiences than this?! ~ Well, YES it could!... On our way home, we swing through Washington DC to view the gorgeous National Christmas Tree near the White House, a sight few ever get to see with their own eyes! * 3B, 3D * *Note: This tour requires considerable walking* * \$778 p/p, double occ * \$728 p/p, triple/quad occ * \$898 single

Call for Fully-Detailed Flyers For Most Trips of 3 Days or More.

The True Wonders of Christmas

December 11-14

• 4 Festive, Inspiring Days! •

Encounter “The Wonder of Christmas Time”, the spectacular new event at the Ark Encounter in Williamstown, KY! See Noah’s Ark in majestic rainbow lights, enjoy a fabulous Christmas buffet, shop for one-of-a-kind gifts, and take in scores of exhibits about the Flood, Noah, and the animals, which are all designed to answer your questions about the biblical account of Noah’s Ark.

Upon arrival at the largest wooden timber structure IN THE WORLD - the view is breathtaking as you take in the massive Ark built to the dimensions in the Bible! Its 3 levels are filled with fascinating, first-class exhibits about the Flood, Noah, his Family, and the Animals. Call for the Fully-Detailed Flyer, but trust me, it’s something you’ll never forget!! Enjoy Emzara’s fabulous Holiday Buffet ~ then as night falls, you’ll encounter “the Wonder” when the entire Ark is aglow, representing the Hope that the Birth of Christ offers to every person! * The excellent Creation Museum presents the ‘Wonder of Bethlehem’ with a Live Nativity and view their planetarium presentation, ‘The Christmas Star’. This “walk thru history” is an alternative to evolution museums - see how the Bible provides an undeniable account of the beginning of all things * “All Aboard” the Queen City Riverboat for a Holiday Luncheon Cruise w/ live music of your favorite Christmas Tunes & Gospel Music * More Special Touring: Beau Verre Studios with stained glass windows & other crafts – think Christmas Gifts! * Rookwood Pottery * Sit down to a “Bah-Humbug Breakfast” with the Ghost of Christmas Present and feast on Eggnog French Toast, Ebenezer Scrooge Porridge, and other really fun delights! * Visit Bern’s Garden Center ~ then lunch at the 50’s-style Nutcracker Diner * “Dinner with the Cratchits” while the 1952 ‘A Christmas Carol’ plays – Tiny Tim will even offer a Blessing as the roasted turkey appears – How Fun!

* The True Meaning of Christmas is woven all thru this tour ~ Celebrate it this year by joining us for a trip of Inspiration and “Wonder” ** \$798 p/p, double occ * \$758 p/p, triple occ * \$728 p/p, quad occ * \$978 single



The REAL Meaning of Christmas

Rejoicing in the true “Reason for the Season”

December 13-15

Amidst the hustle-bustle of the holidays and all the materialistic focus that it too often brings, isn’t it wonderful to know there are places that still honor the Birth of Christ? Come with us to Lancaster, PA where you’ll be drawn into the true Spirit of Bethlehem.

“Over the River and Thru the Woods” we go on our beautiful red sleigh – uh, I mean beautiful blue & white motorcoach - for a special celebration called “Holidays at Mt. Hope”. A 4-course meal and old traditions will stir memories as their Victorian mansion is transformed into a Holiday Wonderland! * The ringing of church bells in a quaint town square sets the scene for “Joy to the World”, the American Music Theater’s holiday spectacular as their

stage transforms into a small-town winter carnival where awe-inspiring music and dance, phenomenal voices, and light-hearted holiday humor culminate in this grand extravaganza! * Sit down to Plain & Fancy’s Holiday Feast – Yum! * At the Millennium Theater are excellent reserved seats for the awe-inspiring “Miracle of Christmas”. Witness the event that is pivotal to the season, brought to life on a giant panoramic stage with drama, spectacular special effects and live animals. The performance is outstanding and guaranteed to touch your heart as the True Meaning of Christmas unfolds right before your eyes! * NEW ADDITION: Wait ‘til you see the fabulous Sunday Brunch at Eden Resort – ‘have your cameras ready! * On a guided tour of Lititz Town, aka “Sweet Spot”, learn how it came to be named after a Bavarian castle & enjoy a little shopping! * 2 Nights at the lovely Best Western Intercourse Inn will top off 3-days full of Christmas Joy at every turn! * 2B, 1L, 2D ** \$598 p/p, double occ * \$568 p/p, triple/quad occ * \$728 single



New Year’s Eve at Beef & Boards!

Ring in the New Year with the TLC Gang!
December 31, 2019 & January 1, 2020

We’re off to our neighboring state of Indiana and the wonderful Beef & Boards Dinner Theater in Indianapolis for a fabulous evening celebrating the arrival of 2020!! Open since 1973, it was called “Beef” because of the delicious hand-carved roast beef served before the performances, and “Boards” referring to the boards or stage of a theatre. Today this professional theater entertains more than 155,000 attendees annually (Wow!)

... and we have seats reserved just for YOU! ~~ Enjoy dinner from Chef Ward’s sumptuous dinner buffet with all the trimmings. Full bar service and gourmet desserts are also available for extra charge. Your evening also includes their Excellent Production, “A Christmas Story, the Musical”, Dancing with Live Music, Party Favors, Midnight Balloon Drop, traditional Champagne Toast, and even a midnight breakfast! We’ll overnight at Drury’s Pear Tree Inn, and the next day, January 1st, let our cozy, deluxe coach return us home refreshed and ready to start a brand-new year! The deadline is coming up very soon, though, as with all NYE parties, so please get your reservation in ASAP! \$365 p/p, double occ * \$345 p/p, triple or quad occ * \$415 single

“Happy New Year, Everyone!”



OFFICE INFORMATION

Our office is located at
44139 St. Rt. 14

on the edge of Columbiana, OH.

We are open Monday thru Friday
from 9:00 AM to 5:00 PM.

888-272-5013 or 330-892-5105

Feel free to call during any of these times
for Reservations, Questions, or anything
else we can help you with!

2019 DAY TRIPS STILL AVAILABLE:

**For All Our Day Trips, there is More Info in our big 2019 January Tour Planner – Call to Have One Sent to You!*

SEPTEMBER:

21: Progressive Wine Tour – Grape-growing country in NE Ohio along Lake Erie – Visit 4 wineries with tours & treats at each, including lunch at one – Wow! Call your Friends and have a Great Day of Fun Together! * \$110

OCTOBER:

4: Ultimate Johnny Cash Tribute ~ Ohio's own Terry Goffee brings to life Johnny's music – he'll also share how Jesus Christ changed his life – such a wonderful way to spend a day at Amish Door in Wilmot w/ lunch * \$95

23: Amish Brown Bag Tour in Geauga Co! ~ Guided leaf-peeping tour with special treats throughout – includes an "Amish Wedding Feast" in an Amish home and old-time General Store, End of the Commons - Fun! * \$98

NOVEMBER:

9: Christmas at Tara & Grove City Shopping ~ Sharon, PA w/ Kraynak's, Daffin's Chocolates, Grove City Outlets, and lunch at antebellum-inspired "Tara" – a Great 'Girlfriends' or 'Mom's/Daughters' Day Out! * \$75

16: Oglebay Festival of Lights Tour ~ Oglebay Mansion Tour, Glass Museum, Winter Fantasy & Good Zoo, Laser Light Show, guided Lights Tour, and dinner at Wilson Lodge – A wonderful Family Memory-maker! * \$110

23: Christmas Craft Show at I-X Center ~ Over 700 vendors, live entertainment, Santa, movies & lots of food booths – What more could a tried & true holiday shopper want, right?! Call your friends and Come Along! * \$60

30: The Christmas Tree Ship ~ Sugarcreek's Ohio Star Theater - Based on a true story, a Christmas production of heroic proportion awaits! Wonderful heartwarming tale of Kindness & the Joy of Christmas – Lunch, too * \$98

30: NYC Christmas Shopping Express #1! ~ Travel at night, then All Day in NYC amidst the holiday excitement that only The Big Apple can provide! You'll love it!! ~ Call for complete flyer w/ Details! * \$119

DECEMBER:

TBA - Trans-Siberian Orchestra ~ Their 2019 Tour will be announced very soon, and will sell out, both for us and at the venue. Call NOW to

receive a flyer with all the info as soon as we have it~ An unbelievable evening!!!

6: NEW ADDITION!! – The Oak Ridge Boys!! ~ We have reserved seats in Greensburg, PA to hear the multi-award-winning 'Boys' fabulous stage show!! SO excited to get to hear them in person – We'll stop so you can get dinner on your own after the show. Tell your friends and then Call Soon so you don't miss out!! * \$138

6: Jingle Bellas & the Bella Electric Strings! ~ Spectacular and unique opportunity in Mentor, OH! Performing with names such as Andrea Bocelli, Josh Groban, they are Awesome! Read all about them in our Jan. book! * \$105

7: Oglebay Festival of Lights Tour ~ Oglebay Mansion Tour, Glass Museum, Winter Fantasy & Good Zoo, Laser Light Show, guided Lights Tour, and dinner at Wilson Lodge – A wonderful Family Memory-maker! * \$110

7: NYC Christmas Shopping Express #2! ~ Travel at night, then All Day in NYC amidst the holiday excitement that only The Big Apple can provide! You'll love it!! ~ Call for complete flyer w/ Details! * \$119

"FLY TRIPS" UPDATE FOR 2019 & 2020

**** Round-trip Air Fare is Included and Color Flyers Available for All!**

**** THIS YEAR'S Rose Parade New Year's: Dec. 30, 2019–Jan. 4, 2020 //** New Year's Eve Dinner Party • Tournament of Roses Parade • Lunch at Lawry's in Beverly Hills • Showcase of Floats • Richard Nixon Library & Museum • Hollywood & Beverly Hills Tour • Rodeo Drive • Grauman's Chinese Theatre • Hollywood Walk of Fame • Mission San Juan Capistrano • Newport Beach & Laguna Beach • San Diego City Tour • San Diego Harbor Cruise • 5 Nights in One Hotel // \$2900 p/p double * We will be glad to call and check on space!

California Coast and Yosemite – 10 Days / July 9–18, 2020 // San Diego City Tour • Old Town - San Diego • Mission San Juan Capistrano • Los Angeles/Hollywood Tour • Walk of Fame, Beverly Hills & Rodeo Drive • Reagan Library & "Air Force One" • Santa Barbara • Hearst Castle • Big Sur Coast - Highway 1 • Carmel & "17-Mile Drive" • Yosemite National Park • Old Sacramento • Napa Valley • Winery Tour & Tasting • San Francisco City Tour • Fisherman's Wharf Dinner • 2 Nights San Diego • 2 Nights Monterey • 2 Nights San Francisco // \$3575 p/p double

OBERAMMERGAU & the World's Most Famous PASSION PLAY – Only Presented Once Every 10 Years – 9 Days / August 13–21, 2020 // English-Speaking Local Guides • Bavaria & Austria • 2 Nights in Munich Area, the Capital of Bavaria • Munich Guided City Tour • Glockenspiel, Marienplatz & Olympic Park • Oberammergau • Passion Play with Reserved Seating • Fairytale Castle in Neuschwanstein • Sound of Music Site in Mondsee • Salzburg Guided Tour • Scenic Danube River Cruise • 3 Nights in Vienna • Guided City Tour of Vienna • Optional 2-Nights in Prague // \$5475 p/p double

Canadian Rockies and Glacier National Park – 7 Days / Sept. 9–15, 2020 // Three Nights at One Hotel in Banff • Head-Smashed-In Buffalo Jump • Waterton Lakes National Park • Glacier National Park • 1930's Red Jammer Touring Cars • Going-to-the-Sun Highway • Kootenay National Park • Banff Area Tour • Moraine Lake & Valley of Ten Peaks • Lake Louise & Victoria Glacier • Peyto Lake • Icefields Parkway • Athabasca Glacier Ice Explorer // \$3395 p/p double

Scenic Switzerland – 9 Days / Sept. 15–23, 2020 // Geneva City Tour • Chamonix, France • Chateau de Chillon & Montreux • Swiss Wine Tasting • Zermatt & the Matterhorn • Golden Pass Train • Gstaad • Gruyeres & Swiss Cheese Dairy • Bern City Tour & Bear Pits • Interlaken • Lucerne Walking Tour • Chapel Bridge of Lucerne • Lucerne Lion Monument // \$4545 p/p double

Great Trains and Grand Canyons – 6 Days / Oct. 4–9, 2020 // Two Rail Journeys: Grand Canyon Railway and Verde Canyon Railroad • Grand Canyon Nat'l Park • Oak Creek Canyon • Sedona Trolley Tour • Chapel of the Holy Cross • Tlaquepaque & Uptown Sedona • Montezuma Castle • Jerome • Chuckwagon Supper & Show • Old Town Scottsdale // \$2745 p/p double

Iceland Explorer – 7 Days / Oct. 7–13, 2020 // 5 Nights at One Hotel in Reykjavik • Reykjavik City Tour • Blue Lagoon • Golden Circle Tour • National Museum • Strokkur Geyser & Gullfoss/Golden Falls • Hot Spring Bread Experience • Thingvellir National Park • South Coast Tour • Skogarfjall Folk Museum • Skogafoss Waterfall • Keflavik & Bessastadir • Viking Ship Museum • Lake Kleifarvatn // \$3825 p/p double



Albuquerque Balloon Fiesta – 6 Days / Oct. 9–14, 2020 // Albuquerque Balloon Fiesta - Dawn Patrol & Balloon Glow • Old Town, Albuquerque • 3 Nights in Santa Fe • Indian Pueblo Cultural Center • Los Alamos Science Museum • Santa Fe City Tour • Loretto Chapel • Taos Pueblo • Taos City Tour • High Road to Taos // \$2675 p/p double

Rome and Country Roads of Tuscany – 9 Days / Oct. 27–Nov. 4, 2020 // 5 Nights in Tuscany at Montecatini-Terme • 2 Nights in Rome • Siena Walking Tour • San Gimignano Visit • Florence City Tour • Academy Gallery - Statue of David • Leaning Tower of Pisa • Pisa's Piazza Dei Miracoli • Lucca Visit • Assisi Tour • Rome City Tour • St. Peter's Basilica • Tuscany Winery Visit & Tasting • Roman Farewell Dinner • Day of Leisure in Tuscany // \$3695 p/p double

EXCITING 2020 PREVIEW!



So many ways to visit Florida!!...and we've settled on what we think is the VERY BEST PLAN possible, and are super-excited to tell you about it!! Look at THIS...

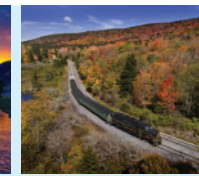
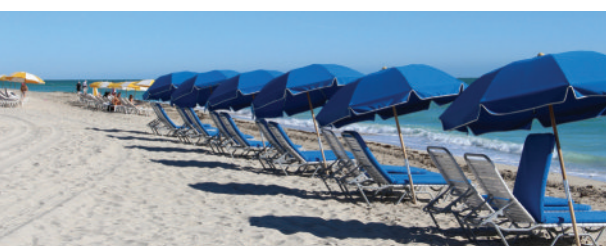
"Sweet Florida Sunshine" with Rich & Karen!!

February 8-17, 2020
10 Snowless Days of
'Fun in the Sun'

You read it right!... Our 2 TLC Senior Drivers, Rich and Karen Harrold (an outstanding husband & wife team), will be hosting this Florida Circle Tour, and you're gonna' have one truly wonderful time with them! You could not possibly be in better driving hands, nor have more-experienced professionals to guide your touring, so the combination is truly top-shelf! And if you've ever been on tour with them, you know they are both total sweeties and graciously kind in every way. The hotel deadlines are not all that far away, though, so please don't wait to call in your reservation! In the meantime, take a look at all the wonderful places you'll see together...

St. Augustine ~ Trolley Tour of Historic District, Dinner in Old Town * Cape Canaveral ~ Launch Site Tram Tour at Kennedy Space Center - Amazing! * Everglades City ~ Safari Park, Airboat Ride thru FL Everglades * 2 Nights in Key West at the Doubletree Grand Key Resort ~ Trolley Tour, Hop-On/Hop-Off Pass, Hemmingway House, Free Afternoon, Sunset Cruise (Wow!) * Miami ~ Bayside Market, Sightseeing Tour of Miami Beach, Free Time * Ft. Myers ~ Edison and Ford Winter Estates, Siesta Key (where our OH Amish go for the winter), Free Time at the Beach * Sarasota ~ Ringling Brothers Museum & Mansion (it's breathtaking) * More to tell, no more room - but it's a perfect mixture of 'things to see & do', and 'sunny relaxation'! ~ Call us to receive the fully-detailed flyer!

* \$2,885 p/p double occ * \$2,585 p/p triple * \$3875 single



Introducing the Dates for Our LONGER 2020 PREMIERE TOURS:

JUNE 6-14

New Orleans & the 'Southern Comfort Tour'

JUNE 16-27

Magnificent Colorado Rockies ~ National Parks & Great Trains

JULY 14-26

The Wonders of Nova Scotia & Prince Edward Island

AUGUST 8-21

Yellowstone National Park & the Great American West

OCTOBER 26-07

The Great Texas Round-Up!

And Then Here's A Small PREVIEW of Even More Great Things Comin' Your Way Next Year:

* **March 28-30: Washington DC & Cherry Blossoms** Memorials & Monuments Tour, Arlington Nat'l Cemetery, Smithsonian Institute, Guided DC Tour, Dinner on Potomac River Waterfront, Photo Ops of White House & Capitol, Union Station, Evening Lights Tour, Gettysburg National Battlefield Tour, More! * **We are able to hold the same rates as '19 one more year!** *\$468 p/p dbl - \$25 off for all Vets - God Bless America!!

* **April 20-23: Springtime in the Great Smoky Mtns** Majestic Biltmore Mansion Tour, Pigeon Forge Hotel - Dolly Parton's gorgeous DreamMore Resort, Guided tour of Great Smoky Mountains, Smoky Mtn Opry, Free time in Gatlinburg, Hatfield & McCoy Dinner Show, Applewood Farmhouse, Moonshine Distillery, More! * \$825 p/p dbl occ - call for other prices

* **May 16-23: Georgia Deluxe ~ A Peach of a Trip!** Tour of Historic Savannah, Cobblestone Riverstreet, Savannah River Cruise, Stay 3 Nights of Gorgeous Jekyll Island on the Waterfront, Tram Tour, St. Simons Island & Lighthouse, Beach Village, Jekyll Island Club, Atlanta, Stone Mountain, Olympic Park, CNN Studios, Charleston Historic District Tour, Nashville's Opryland Hotel for last overnight, Great Restaurants, So Much More - Call for Full Flyer! * \$1,595 p/p, double occ

MAY: Holland Tulip Fest (dates TBA): 20-27 Quaint Eureka Springs & Branson Shows

JUNE: 3-5 Victorian Cape May; 8-13 The Purple Moose!; 12-14 Bardstown; 12-15 Mackinac Island Lilac Fest; 17-21 Wisconsin Dells; 22-26 Alexandria Bay

JULY: 11-18 Grand Coastal New England; 14-19 Bar Harbor, ME; 22-24 Gettysburg Deluxe; 27-01 Nashville & Memphis Combo

... **And the list goes on and on** - literally DOZENS & DOZENS of others are still being worked on, such as Ocean City Treasures, Southern Charms of Charleston, Trains of New Hampshire, Theater Trips, Mystery Trips, More, More!! So hang on... greeaat fun is on the way ~ Be watching for our January 2020 Tour Planner to arrive in your newspaper!! And/or make sure your name is on our direct-mail list so you're sure to get one!



Follow us on Facebook!

Hit "Like" and see the beautiful pictures the Escorts post of their many wonderful travels throughout the year!



ONCE-in-a-LIFETIME EXPERIENCE COMING in FALL of 2020

PILGRIM'S PATH TO AMERICA!

Celebrating the 400th Anniversary of the Mayflower Landing – Oct. 2-8, 2020

A Once-in-a-Lifetime experience can be yours on this Very Special Occasion where you'll meet Pilgrims, Puritans, Patriots and Wampanoag Tribe members as our Country honors the arrival of the Pilgrims in 1620! Explore American history, culture and traditions as never before in this extraordinary, deluxe, high-end tour – it's truly **UNIQUE** in every way!! One year only – don't miss it!! ~ ~ Just look at this: Charming Hotel for 4 Nights in the heart of Plymouth! * Fascinating Walking Tour of Historic Plymouth by local Historian, Author & Storyteller dressed in Period Costume * Historical Cruise on scenic Plymouth Harbor * Stroll the decks of the Mayflower II * See Plymouth Rock * 1-Hour Private Session w/ Native American at Plimoth Plan-

tation, a living history museum – Amazing Opportunity! * Signed copy of Leo Martin's 'Pilgrim Pursuit of Happiness' * Guided tour of stunning Mark Twain House * Tour a real Cranberry Bog * Sandwich Glass Museum * Cabaret Dinner Theater at Dan'l Webster Inn * Full Day of Fantastic Guided Touring on Cape Cod * Visit Pilgrim Monument & Others * Fun-Filled Dune Tour in Provincetown * Live Entertainment * First Encounter Beach * MUCH, MUCH MORE!! ~ CALL for the Full Information!! * 6B, 2L, 6D incldg a Wampanoag Feast (awesome!) and New England Lobster Bake – Wow! * Space is limited and the deadline is **VERY EARLY...** so PLEASE get your reservations in asap! * \$2,558 p/p, double occ * \$2,388 p/p, trpl/quad occ * \$3,148 single



“QUEEN ESTHER”

will be Sight & Sound's Brand-New Production at the Millennium Theater in Lancaster, PA for 2020!

“Set in the opulent yet perilous Persian Empire, Queen Esther is a captivating tale of beauty & bravery. One of the Bible's most riveting stories of the Old Testament comes to life with spectacular sets, special effects and live animals on the magnificent stage!” ~ ~ We have many dates planned (with EXCELLENT seats) so that you can choose the one that's best for you – See our January book for all the choices! In the meantime, **here's the first opportunity below** ~ Call Soon!...

Magical March Music!

March 27 & 28, 2020 Includes:

Fabulous buffet at Miller's Smorgasbord * Reserved seats for the phenomenal female group called “Celtic Woman” at the American Music Theater – These world-renowned, multi-award-winning angelic voices and instrumental virtuosos have performed in 23 countries and 6 continents – it's guaranteed to be an awesome evening! * The Bird-in-Hand Farmer's Market with a loaf of fresh-baked raisin bread to take home! * Reserved seats for the stunning production of “Queen Es-

ther” in all its glory. With a crown on her head and a secret in her heart, can she find the courage to trust in God's unexpected plan? ~ Mark your calendar and come with us to find out!



**You're Been Waiting for It and It's Finally Underway!...
TLC's Brand-New Motorcoach Tour with Mary Lou to the**

NATIONAL TREASURES OF THE

SOUTHWEST



Late August or Early September, 2020

Highlights Will Include:

Zion National Park, Bryce Canyon, The Grand Canyon, Lake Powell, Monument Valley, Petrified Forest, Painted Desert, National Monuments, Gorgeous Scenic Drives, and MUCH, MUCH More!! ~ ~ Watch for the rest of the information in our January Tour Planner, and call to get your name on a list to receive the fully-detailed flyer once it's all completed! ***It's gonna' be an awesome trip!!***

“The most beautiful things in life are not things. They're people, and places, and memories, and pictures. They're feelings and moments and smiles and laughter”.

At TLC Tours, we are committed to this belief and to doing all we can to wrap your travels in Tender Loving Care!

‘See you on the road!’



HOW TO MAKE A RESERVATION:

To reserve your seat, call the office with a credit card deposit, or stop in the office with a credit card, check or cash payment for deposit. We cannot hold a reservation without the required deposit. We will also take your name, address, phone number, and pick-up point at this time.

Or, send your deposit to our office along with your name, address, phone number – and a note as to which date and tour you are reserving. However, if you choose to mail it in, your seat/s cannot be held until we actually receive the deposit. ~ Once we receive your deposit by any of the above methods, we will send you a confirmation showing what you have paid, your remaining balance, and other pertinent information. Your final payment is due 45 days prior to departure unless otherwise stated. We do not send a 2nd invoice – it is up to you to call, or send your check, by your balance-due date. For overnight trips, we will send you a letter about a week before departure with information regarding any itinerary updates, dress code, passenger list, hotel phone numbers, etc.

DEPOSIT CHART - Per Person: (*Unless otherwise noted in the tour description)

One-Day Tours	Full Payment Due	Overnight Tours \$801-\$1,500.....	\$150 Deposit
Overnight Tours up to \$800.....	\$100 Deposit	Overnight Tours \$1,501 & Over.....	\$300 Deposit

You're Invited To Our Annual TRAVEL MEETINGS!

Each winter after our new Tour Planners come out, we're going to take our "Show on the Road"! We'll enjoy a great power-point presentation of some of the upcoming trips in our new book, introduce you to our great team of Escorts, Drivers, and Office Staff, and get to visit with our new TLC friends over cookies! You'll also have opportunity to sign up early for your trips so that you're sure to have a spot on the ones you're interested in, and also hear about our special 'incentive tours'. And if that wasn't enough, on the way out (after the entire show is finished), you'll receive a **COUPON** for a **FREE PUNCH** on your **TLC REWARDS CARD** ~ WOW!!

***See info ON THE BACK COVER and mark your calendar now!**

AKRON, CANTON AND ALLIANCE:

SATURDAY, JANUARY 25, 2020 at 9:30 AM

Hartville Kitchen, 1015 Edison St., Hartville, OH

Use the Front Entrance and follow signs to our reserved banquet room.

COLUMBIANA, SALEM AND PENNSYLVANIA:

SATURDAY, JANUARY 25, 2020 at 3:30 PM

Columbiana High School Auditorium,

9720 Columbiana-New Waterford Rd.

Use the West Side Entrance and parking area.

***** IMPORTANT NOTICE for Our YOUNGSTOWN VINDICATOR Friends *****

We are saddened along with you to learn that your century-and-a-half-old newspaper is closing. We have been able to bring our wonderful tours right to your doorstep, so to speak, via the good service your paper has always provided. If you are still interested in receiving our Tour Planners, **please call our office at 888-272-5013 and have your name added to our "Direct Mail" list** and we will mail one directly to your home. Otherwise, we currently know of no other way to share our marvelous opportunities with you. Our big publication with all the 2020 Tours comes out mid-January, so give us a call right away so you're sure not to miss all the excellent tours that will be in it!!

RESERVATION SLIP: Please Clip and Mail Along with Your Deposit

TOUR: _____ DATE: _____

NAME/S: _____

ADDRESS: _____

PHONE: _____ DEPARTURE POINT: _____

I will be rooming with (overnight tours): _____

****Before you send this form, please call to check availability: 888-272-5013 or 330-892-5105*

RESERVATION SLIP: Please Clip and Mail Along with Your Deposit

TOUR: _____ DATE: _____

NAME/S: _____

ADDRESS: _____

PHONE: _____ DEPARTURE POINT: _____

I will be rooming with (overnight tours): _____

****Before you send this form, please call to check availability: 888-272-5013 or 330-892-5105*

RESERVATION SLIP: Please Clip and Mail Along with Your Deposit

TOUR: _____ DATE: _____

NAME/S: _____

ADDRESS: _____

PHONE: _____ DEPARTURE POINT: _____

I will be rooming with (overnight tours): _____

****Before you send this form, please call to check availability: 888-272-5013 or 330-892-5105*

***** Mailing Address *****

TLC TOURS

44139 St. Rt. 14, Columbiana, OH 44408

TLC TOURS 888-272-5013 / 330-892-5105

GENERAL INFORMATION:

Ohio Departure Points: Our departure points are as follows - Akron: Home Depot, 2811 S. Arlington St, Akron – just down from the Walmart – park in the front corner behind Golden Corral; Canton: Target parking lot behind Panda Express, 5584 Dressler Rd. NW – near Belden Village; Alliance: the front parking area of Carnation Mall behind McDonalds; Salem: Burger King on E. State St. (rear parking area); Columbiana: our TLC Office at 44139 St. Rt. 14. Other departure points may be established for groups of 10 or more if the itinerary and direction of travel permits. We reserve the right to change departures. Departures are arranged in the direction of travel, with last departure being the closest to the destination, for the convenience of all passengers.

Pennsylvania Departure Points: *We may use smaller shuttle buses to make these pickups and will join the tour en route at a logical transfer point. ~ Slippery Rock: Campbell Bus Lines, 258 Grove City Rd; Butler: Ollie's, 602 Moraine Pointe Plaza; Grove City: County Market Plaza, 49 Pine Grove Square; Mercer: Comfort Inn, 835 Perry Hwy.

Seating: On all overnight tours, we use a daily seat rotation. The first day of a trip, you choose your seat when you board, and rotate from there. We feel this is fair to all. If the coach is not full, a less formal rotation may be used at the Escort's discretion. Persons traveling single or with uneven amounts in their group may need to sit with other like-travelers. We cannot guarantee that small groups will be seated together. We welcome single travelers, but the single rate does not include two seats on the coach. * We cannot accept doctor's notes regarding requests to sit in the front seat/s. Please consider boarding at the first pickup location if your seat location is of concern. It is also recommended to see your doctor for motion sickness medication, if this should apply.

Smoking/Drinking: We make regular stops for restrooms and for the convenience of smokers; however, we have a NO SMOKING policy aboard all coaches. If someone violates the non-smoking policies of places we are staying or visiting while on tour, it is the sole responsibility of that person should there be any penalties and/or fines for not adhering to their rules and regulations. Consumption of alcoholic beverages is not permitted at any time on the coach.

Transportation: All of our tours use beautiful modern, deluxe wide-body motorcoaches from Campbell Bus Lines. Campbell has received the highest possible rating with the Dept. of Transportation. The motorcoaches are equipped with air-conditioning, reclining seats, public address system, DVD player, outlets for each passenger, and emergency restrooms. Our intent is for all overnight tours to be professionally escorted. Upon occasion, in order to avoid canceling a trip with a low passenger count, our Driver may serve both positions of Driver and Escort, and all are professionally

trained to do so. ~ Also, on air trips with low passenger counts, we will not be able to provide an Escort from our company. However, once you arrive at your destination, a Guide from our connecting company will be with you throughout the entire tour.

Lodging and Meals: Your lodging is included on all overnight tours. All hotels are AAA rated. We never use second-rate hotels, restaurants, or activities on any tour, to the best of our ability to make that determination. If you need two beds in your room, please state this when making your reservation. Generally, some meals are included on overnight trips (see individual tour inclusions); however, we cannot guarantee any special dietary requirements.

Border Crossings: As of June 2009, a Passport or Passport Card is required for border crossings. Either of these travel documents may be obtained through your local court house. The Passport Card is limited, but is sufficient for Canadian border crossings and is good for 10 years – it is also very easy to apply for. Your Driver and/or Escort will be asking to see one of these documents before boarding the coach for trips with this requirement. We cannot be responsible if you are unable to travel due to failure on your part to obtain the proper documentation. Please begin the process early enough to ensure that you will have it in time for your tour's departure. For more information via the Internet: http://travel.state.gov/passport/ppt_card/ppt_card_3926.html

Luggage: One suitcase per person is included in the price of your tour. You are also permitted a carry-on, which is your responsibility. Additional luggage may be transported at the cost of \$5.00 per bag, per day. It is wise to travel light. Luggage tags are provided and required for hotel identification, and are sent with the final letter and phone numbers of your hotels.

Taxes and Gratuities: All taxes and gratuities for included meals and activities are included, unless otherwise mentioned by the Escort. Driver and Escort gratuities are not included in the price of your tour. The suggested rate for a "job well done" is a minimum of \$3.50-\$4.00 per person/per day for the Tour Escort, and a minimum of \$3.50-\$4.00 per person/per day for the Driver. We request that you express this on an individual basis, and let the quality of service received be your guide.

TLC Reward Cards: TLC Cards are non-transferable and non-replaceable. Please take care to keep it in a safe place you will remember. If you decline your TLC Card punch while on tour, you cannot get it later.

Payment: All prices listed are per/person rates. On one-day tours, full payment must be made with the reservation. For overnight tours, see "How To Make A Reservation". Balance of an overnight tour is due 45 days prior to departure (unless otherwise stated/noti-

fied). Confirmation will be sent after we receive your deposit. Please call as soon as possible if you should decide not to go.

Refunds: Up to 45 days prior to departure date, a full refund will be made. *Air and cruise tours, and some longer tours, may be different—be sure to ask for details when making your reservation. Tours including tickets also generally have earlier non-refundable dates. There are no refunds for cancellations made within 45 days prior to your departure date. However, we will do our best to recover as much as we can, but cannot guarantee anything including prepaid reservations and other costs that are non-refundable to us. There will be a \$25.00 per/person charge for this service. There will be no refund, for any reason, for a "no-show" on the day of the tour.

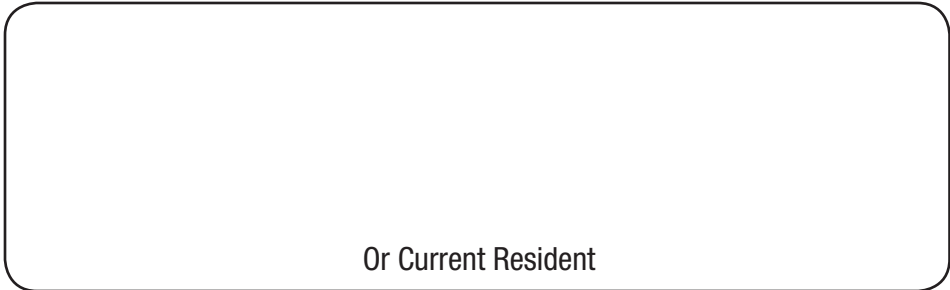
TLC Tours offers a "Refund Protection Plan" for overnight tours that is available at our office at a minimal cost. It needs to be purchased when you book your trip. This insures you a full refund up to 24 hours before the tour departs in case of (A.) a death in your immediate family (requires a copy of death notice), or (B.) personal illness (requires a doctor's written note confirming you were too ill to travel). Exceptions would be made if an immediate family member's serious illness necessitates you staying home, but would also need confirmed by a doctor's note. **Immediate family, in these situations, includes spouse, parents or children only.* Call our office for full details about TLC's RPP. We encourage you to take advantage of the protection plan. Our Refund Protection Plan is not available for Day Trips, nor are there any refunds for Day Trips, with a few exceptions.

Cancellations: TLC Tours reserves the right to cancel any tour that has not reached a minimum number of reservations. We always avoid changes and cancellations if at all possible, as we realize the inconvenience to you, our valued customer. We reserve the right to cancel or refuse service to anyone, in our sole discretion. Any person may be dismissed from a tour at any time by the Tour Escort or Driver should their conduct be problematic in any way. No further responsibility will be assumed by TLC Tours nor anyone in their employment.

Responsibility: TLC Tours, LLC is insured. Campbell Bus Lines is registered and insured with the ICC. TLC Tours acts only as an agent. We are not responsible to any person for any loss of time or money due to a change or delay beyond our control. Nor are we responsible for non-performance by those we have contracted with. We reserve the right to change tour prices, inclusions, and itinerary, if so dictated by circumstances beyond our control. We are not responsible for pricing, typographical, or other errors. Any claims against TLC Tours must be made, in writing within 30 days of the trip.

TLC TOURS

44139 St. Rt. 14
Columbiana, OH 44408



Or Current Resident

TLC Tours

44139 St. Rt. 14, Columbiana, OH 44408

888-272-5013 or 330-892-5105

Welcome!! ...

From All of Us at TLC Tours

Thank you so much for taking a look at our 2019 Fall & Christmas Update and 2020 Preview book! Our Office Staff and Team of Escorts & Drivers all worked together previously, and are so happy to be back together again, now working for a brand-new, family-owned company! We are excited, ready, and eager to take you to all the places you've always dreamed of going. We have over 200 years of combined experience in the travel industry, and believe in treating people the way we would want to be treated! Our office is in Columbiana, OH, and our main areas of service are Northeastern OH and Western PA... but we will most happily welcome 'anyone from anywhere' who is looking for a warm, friendly group of people who really care about providing quality tours for those they serve.

In our bigger Tour Planner which came out in January 2019, there were over 125 Tours for you to pick from, including Day Trips, Overnight Trips from 2 to 14 days, and a nice variety of "Fly Trips" to parts of the USA and overseas. This smaller Mid-Year book updates you on which tours still have room on them, any new additions we may have made, and a little peek at some things in the works for 2020! Its main focus is on trips October thru December 2019. Keep in mind that for all tours of 3 days or more, you can call our office for expanded flyers which give you many more details! And as an added note, our full 2020 Tour Planner will be out mid-January of next year - be watching for it in your newspaper, or call our office to get on the list to have one direct-mailed to you!

On every tour, our goal is to give you an experience that's delightful, interesting, informative, high-quality, fair-priced, and just plain ol' "Good Clean Fun", plus we use beautiful, modern Campbell coaches to ensure an excellent ride! We have such a great time together and would love to get to know you better, so feel free to call anytime with questions or comments. Hopefully, as you read through our itineraries and see our many destinations, you'll find the perfect ones that will take you to places you've always wished you could see! ~ Again, we welcome you to TLC Tours, and look forward to having you join us on our many travels.

Our guiding motto is

"Proudly Serving Our Customers with Tender, Loving Care!"

OFFICE INFORMATION:

Our Office Hours are
9 to 5 Monday - Friday

TLC Reward Card



Earn **\$100** in
FREE TRAVEL
with the
TLC Reward Card!

**You will love the opportunity to fill your
TLC Card and have a free \$100 to spend on
future overnight travel.**

Here's how it works:

On your first overnight tour, we'll give you a TLC Reward Card with four little squares across the bottom. Each time you take an overnight tour with us, the Escort will punch out the respective square, and when all four are completed, you can turn it in for \$100 of free travel on any overnight tour of your choice. You must get it filled within a year from the first punch, but once you do, it never expires! It is also non-transferable. Feel free to call our office anytime for more details on this extremely popular program!